



## An Introduction to America Makes and Our Efforts in Large Scale AM for Near Net Shape Applications

Nov 2022

Brandon D. Ribic, PhD. Technology Director, America Makes Brandon.Ribic@ncdmm.org

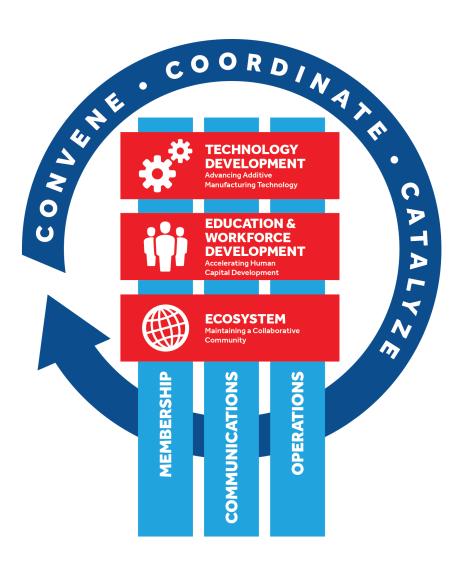
## **Overview**

#### The three core activities of the Institute are:

- Develop Additive Manufacturing Technology:
  Projects, Innovation, Technology Transfer, Implementation
- Accelerate Human Capital Development: Workforce, Education, Training, Outreach
- Maintain Collaborative Ecosystem: Government, Membership, Community

#### These focus areas are enabled by:

- **Membership:** Driving engagement and collaboration with our nation's brilliant minds from government, industry and academia to advance Additive Manufacturing
- **Communications:** Driving awareness and spreading the word to government, members, stakeholders, community
- **Operations:** Run by a not-for-profit organization with a lean and collaborative structure

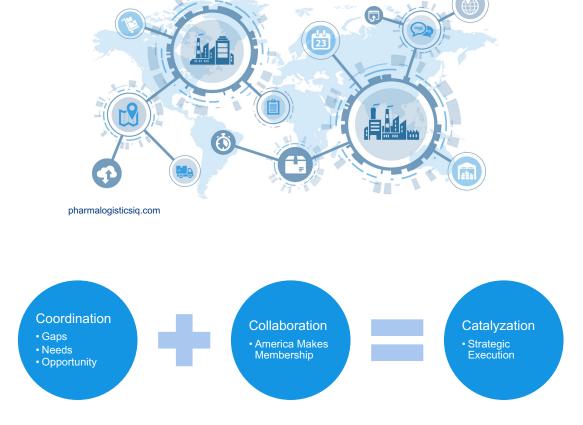


Driven by...



#### Technology Advancement and Collaboration through Partnership

- Coordinating known stakeholder needs
  - Unique by member type
  - Academia, Industry, Gov't, Non-profit, National Labs
- Establishing priorities
  - Defining gaps and opportunities
  - Milestone, objective, and requirement-based approaches
  - Leveraging diverse expertise to target benefits and impact
- Leveraging collective intelligence/capabilities for applied learning
  - Execution mechanism
  - Many similarities to supply chain development



Driven by...





## Large Scale AM for Near Net Shape Applications

#### Current Efforts

- PBF; EB and Laser DED; WAAM
- Hybrid AM Additive/Subtractive
- Materials metals, polymers, composites
- Applications end products, tooling/manufacturing aids
- Material and process qualification focused

#### Current Challenges/Future Opportunities

- Industry specific opportunities Space, Aviation, Oil/Gas, Energy, Defense
- Cost and rate understood productivity at industrially relevant production volumes
- Geometric management distortion management from a design and processing perspective
- Range of materials systems developed and available (compatibility)
- Supply chain readiness and enabling manufacturing operations (practice)
- Predictability
- Post-processing
- Inspection
- Sub-system; system level performance demonstrated and understood certification specific needs
- Standards





# When America Makes America Works





AmericaMakes.us



